

DISCOVER OUR

MICRO

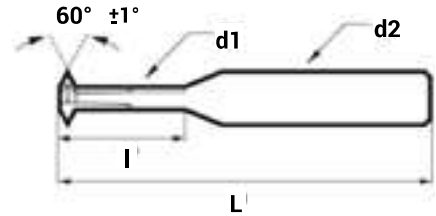


THREADING END MILL 3 FLUTES

MICRO

TECHNICAL DETAILS

Angle	60°
Material	CARBIDE
Coating	Cr 55
Series	M06 - metric
Use	Machine



Our carbide combined with Cr 55 PVD coating to machine hardened steels up to 67 HRC.

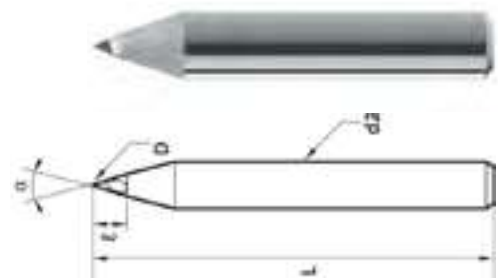
Stainless steel, titanium alloys, hard bronzes and all other materials.... Thermoplast, nylon, PVC, laminate, graphite, plastics with fiber glass or carbon fibers, ceramics, glass. The same tool will achieve ISO thread, right or left hand, in blind or through holes

CROMSON M0605-C	Metric thread	D	d1	d2 h5	L	l min	C Flat dimension
77300415	M0.8	0.57	0.27	3	38	2.4	0.01
77300425	M0.9	0.64	0.31	3	38	2.7	0.01
77300435	M1.0	0.71	0.35	3	38	3	0.015
77300445	M1.2	0.91	0.55	3	38	3.6	0.015
77300455	M1.4	1.06	0.62	3	38	4.2	0.02
77300465	M1.6	1.20	0.69	3	38	4.8	0.02
77300475	M1.8	1.35	0.84	3	38	5.5	0.02
77300485	M2.0	1.50	0.92	3	38	6	0.02
77300495	M2.5	1.90	1.27	3	38	7	0.025
77300505	M3	2.30	1.57	6	66	9	0.03
77300515	M4	3.10	2.09	6	66	12	0.04
77300525	M5	4.00	2.90	6	66	15	0.05
77300535	M6	4.80	3.47	6	75	18	0.07
77300545	M8	6.50	4.85	8	80	22	0.08
77300555	M10	7.90	5.95	8	80	26	0.09

ENGRAVING TOOL

TECHNICAL DETAILS

Angle	40°
Material	CARBIDE
Use	Machine
Series	M07 - metric
Hardness	Up to 67 HRc



CROMSON M0705	D +/- 0.01	L	l	d2
77301300	0.05	38	1.00	3
77301310	0.06	38	1.00	3
77301320	0.07	38	1.00	3
77301330	0.08	38	1.00	3
77301340	0.09	38	1.00	3
77301350	0.10	38	1.00	3
77301360	0.15	38	1.00	3
77301370	0.20	38	1.00	3